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Multi-rate time integration for large scale multibody system models. In: P. Eberhard, editor, *IUTAM Symposium on Multiscale Problems in Multibody System Contacts*, pages 1–10. – Springer–Verlag, Dordrecht, 2007.

Abstract. In industrial applications of multibody dynamics the standard time integration methods are implicit. They are tailored to small and medium-sized nonlinear differential-algebraic equations of motion that may contain stiff components resulting from stiff force elements [1].

In high-end applications with thousands of degrees of freedom these implicit solvers show a dramatical loss of efficiency. Typical examples are multibody system models of vehicles that move along large elastic structures [3] and the dynamical simulation of combustion engines with chain drives [2].

Large scale problems that are composed of subsystems with different time scales may be handled efficiently by *multi-rate* methods that use different time stepsizes in different subsystems. In the present paper, we consider theoretical and practical aspects of multi-rate time integration in multibody dynamics.

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